



Ethylene-Vinyl Acetate Copolymer Evateno® 3019 PE

Description:

Evateno® 3019 PE is a copolymer of Ethylene-Vinyl Acetate (EVA) with medium Vinyl-Acetate content. Evateno® 3019 PE is an easy processing and crosslinkable product highly compatible with other thermoplastic and elastomeric resins, and inorganic fillers. It offers elasticity and high environmental stress cracking resistance (ESCR), flexibility and fatigue resistance.

Application:

Crosslinked and/or expanded plates for several applications including compounds for footwear (sole, insoles, etc), toy and freebie industry, and polyethylenes blends used in film production, hot-melt adhesives formulation and modified asphalts.

Control Properties:

| • | ASTM Method | Units | Values |
|---------------------------|-------------|----------|--------|
| Melt Flow Rate (190/2.16) | D 1238 | g/10 min | 2.5 |
| Vinyl-Acetate Content | Braskem1 | % (w/w) | 19.0 |

Typical Properties:

Plague Properties^a

| Tiaquo Tioportios | ASTM Method | Units | Values |
|---|----------------|-------------|---------|
| Density | D 1505 / D 792 | g/cm3 | 0.940 |
| Hardness | D 2240 | Shore A / D | 90 / 30 |
| Environmental Stress Cracking Resistance (ESCR)b | D 1693 | h/F50 | >300 |
| Melting Point | D 3418 | °C | 86 |
| Vicat Softening Temperature at 10 N | D 1525 | °C | 60 |

⁽¹⁾ Braskem test method available for customers

Final Remarks:

- This resin meets the requirements for "Ethylene-Vinyl Acetate Copolymers", as defined in 21 CFR, section 177.1350 issued by FDA Food and Drugs Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
- The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product. In some applications, Braskem has developed tailor-made resins to reach specific requirements.

 In case of doubt regarding utilization, or for other applications, please contact our Technical Assistance.
- For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. CAS Registry number: 24937-78-8.
- The mentioned values in this report can be changed at any moment without Braskem previous communication
- Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
- The content of this Data Sheet replaces previous revisions published for this product.
- This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.





⁽a) Test specimens prepared from compression molded plate according to ASTM D 4703.

⁽b) Compression molded 2 mm thickness, 0.3 mm notched-plaques; 100% Igepal; 50°C